## Sarnafil<sup>®</sup> Decor Profile PVC

Decor Profile to imitate a traditional standing-seam metal roof

Product Description	Sarnafil <sup>®</sup> Decor Profile PVC is extruded, produced with the same high quality compounds as used for Sarnafil <sup>®</sup> PVC roof waterproofing membranes.		
Uses	Sarnafil <sup>®</sup> Decor Profile PVC creates an appearance of traditional standing-sear metal roof. Sarnafil <sup>®</sup> Decor Profile PVC can be applied to any exposed Sarnafil <sup>®</sup> PVC roof systems.		
Characteristics / Advantages	<ul> <li>Outstanding resistance to weathering, including permanent UV irradiation</li> <li>Ease of application</li> <li>Suitable for any roof slope</li> <li>Excellent weldability</li> <li>Available in various colours</li> <li>Recyclable</li> </ul>		
Tests			
Approvals / Standards	Reaction to fire according to EN 13501-1 Quality management system EN ISO 9001/14001		
Product Data			
Form			
Appearance	A		
Surface	Smooth		
Colour	light grey (nearest RAL 7047) lead grey (Sika colour no. 9500) window grey (nearest RAL 7040) copper patina (Sika colour no. 6525) copper brown (nearest RAL 8004) traffic white (nearest RAL 9016) pearl copper metallic (nearest RAL 8029)		
	Other colours on request. Subject to minimum order quantities.		

Packaging	Delivered in cardboard-sleeves of 25 pcs. including connector plugs.		
Storage			
Storage Conditions	Sarnafil <sup>®</sup> Decor Profile PVC shall be stored in dry conditions and in horizontal position.		
Shelf-Life	Sarnafil <sup>®</sup> Decor Profile PVC does not expire during correct storage.		
Technical Data			
Material Basis	Modified polyvinyl chloride (PVC) compound, extruded		
<b>Length Width</b> Height	3000 mm 35 mm 25 mm		
Mass per unit area	285 g/m		
Reaction to fire, freely suspended	Class E	EN 13501-1	
System Information			
System Structure	Ancillary products:	<ul> <li>Sarnafil<sup>®</sup> Decor Profile welding attachment for the Sarnamatic 661 and 641mc welding machines</li> <li>Sarnamatic 661 Conversion kit Decor Profile</li> <li>Sarnamatic 661 Decor extension</li> </ul>	
	Compatible products:	- Sarnafil <sup>®</sup> G 410 EL-types - Sarnafil <sup>®</sup> G 410 EL Felt-types - Sarnafil <sup>®</sup> S 327 EL-types	
Installation Instructions			
Application Method	Lay out on the roof at the desired centres ensuring that the Sarnafil <sup>®</sup> Decor Profile PVC is tacked into position. Press down one side of the Sarnafil <sup>®</sup> Decor Profile PVC and hot air weld the wing on the opposite side to the roof membrane. Repeat on the other side. Join two or more Sarnafil <sup>®</sup> Decor Profile PVC together, using the connector plugs supplied. If required, finish cut end with a piece of membrane hot air welded to the front of the Sarnafil <sup>®</sup> Decor Profile PVC.		
Notes on Installation / Limits	Installation works to be carried out only by Sika instructed contractors for roofing. Temperature limits for the installation of the Decor Profile PVC: Substrate temperature: -30 °C min. / +60 °C max. Ambient temperature: -20 °C min. / +60 °C max. Installation of some ancillary products, e.g. contact adhesives / cleaners is limited to temperatures above +5 °C. Please observe information given by Product Data Sheets. Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations.		

Value Base	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
Local Restrictions	Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.
Protective Measures	Fresh air ventilation must be ensured, when working (welding) in closed rooms. Local safety regulations must be observed.
Transportation Class	The product is not classified as hazardous good for transport.
Disposal	The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.
Legal Notes	The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



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