Decor Profile SE PVC profile to imitate a traditional standing-seam metal roof

Description	compounds as used for Sikaplan [®] PVC roof waterproofing membranes.
Uses	Decor Profile SE creates an appearance of traditional standing-seam metal ro Decor Profile SE can be applied to any exposed Sikaplan [®] PVC roof systems.
Characteristics / Advantages	 Outstanding resistance to weathering, including permanent UV irradiation Ease of application Suitable for any roof slope Excellent weldability Available in various colours Recyclable
Tests	
Approvals / Standards	 Reaction to fire according to EN 13501-1 Quality management system EN ISO 9001/14001
Product Data	
Form	
Appearance	A
Surface	Smooth
Colour	light grey (nearest RAL 7047) slate grey (nearest RAL 7015)
	side grey (hearest the rolls)
	Other colours on request. Subject to minimum order quantities.

Storage	
Storage Conditions	Decor Profile SE shall be stored in dry conditions and in horizontal position.
Shelf-Life	Decor Profile SE does not expire during correct storage.
Technical Data	
Material Basis	Modified polyvinyl chloride (PVC) compound, extruded
Length Width Height	3000 mm 35 mm 25 mm
Mass per unit area	250 g/m (+/- 10 g/m)
Reaction to fire, freely suspended	Class E EN 13501-1
System Information	
System Structure	Compatible products: All Sikaplan [®] PVC membranes.
Installation Instructions	
Application Method	Lay out on the roof at the desired centres ensuring that the Decor Profile SE is tacked into position. Press down one side of the Decor Profile SE and hot air weld the wing on the opposite side to the roof membrane. Repeat on the other side. Join two or more Decor Profile SE together, using a small piece of rolled-up membrane. If required, finish cut end with a piece of membrane hot air welded to the front of the Decor Profile SE.
Notes on Installation / Limits	Installation works to be carried out only by Sika instructed contractors for roofing. Temperature limits for the installation of the Decor Profile SE: Substrate temperature: -30 °C min. / +60 °C max. Ambient temperature: -20 °C min. / +60 °C max. Installation of some ancillary products, e.g. contact adhesives / cleaners is limited to temperatures above +5 °C. Please observe information given by Product Data Sheets. Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations.

Value Base	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
Local Restrictions	Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.
Ecology, Health and Safety Information	The product does not fall within the EC-regulation of hazardous goods. As a result, a material safety data sheet following EC-Guideline 91/155 EWG is not needed to bring the product to the market, transport or use it. The product does not damage the environment when used as specified.
Protective Measures	Fresh air ventilation must be ensured, when working (welding) in closed rooms. Local safety regulations must be observed.
Transportation Class	The product is not classified as hazardous good for transport.
Disposal	The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

Legal note: The information, and, in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



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