

Environmental Product Declaration

in accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

Sikafloor®-150 Plus

from Sika Services AG



BUILDING TRUST

Programme:	The International EPD System, www.environdec.com
Programme operator:	EPD International AB
Type of EPD:	EPD of a single product from a manufacturer
EPD registration number:	EPD-IES-0028763:001
Version date:	2026-03-05
Validity date:	2031-03-04

An EPD may be updated or depublished if conditions change. To find the latest version of the EPD and to confirm its validity, see www.environdec.com

Product recently on the market - Results of this EPD shall be used with care as the LCI data is not yet based on 1 year of production which may result in increased uncertainty



General information

Programme Information	
Programme:	The International EPD® System
Address:	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
Website:	www.environdec.com
E-mail:	support@environdec.com

Product Category Rules (PCR)
CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product Category Rules (PCR): PCR 2019:14 Construction products (EN 15804+A2) (2.0.1) UN CPC code: 354 - Chemical products n.e.c.
PCR review was conducted by: The Technical Committee of the International EPD System. A full list of members is available on www.environdec.com . The review panel may be contacted via support@environdec.com . Chairs of the PCR review: Rob Rouwette (chair), Noa Meron (co-chair).

Third-party Verification
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via: <input checked="" type="checkbox"/> Individual EPD verification without a pre-verified LCA/EPD tool Third-party verifier: Marcel Gómez Ferrer, <i>Marcel Gómez Consultoria Ambiental</i> Approved by: International EPD System
Procedure for follow-up of data during EPD validity involves third party verifier: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but published in different EPD programmes, may not be comparable. For two EPDs to be comparable, they shall be based on the same PCR (including the same first-digit version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have identical scope in terms of included life-cycle stages (unless the excluded life-cycle stage is demonstrated to be insignificant); apply identical impact assessment methods (including the same version of characterisation factors); and be valid at the time of comparison.

For further information about comparability, see EN 15804 and ISO 14025.

Information about EPD owner

Owner of the EPD: Sika Services AG

Address: Sika Services AG, Tüffenwies 16, 8048 Zürich

Contact: Elma Avdyli, avdyli.elma@ch.sika.com

LCA practitioner: Greenize Projects

Description of the organisation: Sika is a specialty chemicals company with a globally leading position in the development and production of systems and products for bonding, sealing, damping, reinforcing, and protection in the building sector and industrial manufacturing. Sika has subsidiaries in 102 countries around the world and, in over 400 factories, produces innovative technologies for customers worldwide.

Product-related or management system-related certifications:

Sikafloor®-150 Plus has the following certifications:

- CE marking and declaration of performance based on EN 13813:2002 Screed material and floor screeds — Screed material — Properties and requirements — Synthetic resin screed material
- CE marking and declaration of performance based on EN 1504-2:2004 Products and systems for the protection and repair of concrete structures — Surface protection systems for concrete — Coating

Product information

Product name: Sikafloor®-150 Plus

UN CPC code: 354 - Chemical products n.e.c.

Product description: Sikafloor®-150 Plus is a two-part, low-odour, low-viscosity, multipurpose epoxy resin which can be used as an epoxy primer, levelling mortar and mortar screed. Regarding its use, this product may only be applied by experienced professionals.

Sikafloor®-150 Plus is used as a:

- Primer for concrete substrates, cement screeds and epoxy mortars
- Primer for normal to strongly absorbent surfaces
- Primer for Sika® epoxy and polyurethane flooring systems.

The most relevant features of the product are:

- Low odour
- Low viscosity
- Good penetration
- Good bond strength
- Multipurpose

Other product features are included in the table below.

Chemical base	Solvent-free epoxy	
Packaging	Container Part A	18,5 kg
	Container Part B	6,5 kg
	Container Part A + Part B	25 kg ready to mix units
	Refer to the current price list for available packaging variations	
Colour	Part A	Transparent
	Part B	Brownish
Shelf life	24 months from date of production	
Storage conditions	The Product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to the packaging. Refer to the current Safety Data Sheet for information on safe handling and storage.	
Density	Mixed Product	1,08 kg/L
	Part A	1,13 kg/L
	Part B	0,99 kg/L
Solid content by mass	100%	
Solid content by volume	100%	
Appearance	Part A	Liquid
	Part B	Liquid

Additional information about the product can be found on www.sika.com.

Name and location of production site(s): Sika Deutschland CH AG & Co KG, Kornwestheimer Straße 103-107, 70439 Stuttgart

Content declaration

1 kg of Sikafloor®-150 Plus				
Product content	Content, %	Post-consumer recycled material, mass-% of product	Biogenic material, mass-% of product	Biogenic material, kg C/declared unit
Binders	70-80 %	0 %	15-20 %	0,150-0,200
Plastizicers	20-25 %	0 %	0 %	0,000
Additives	2-5 %	0 %	0 %	0,000
TOTAL	100 %	0 %	15-20 %	0,150-0,200

Packaging materials	Mass, kg	Mass-% (versus the product)	Biogenic material, kg C/declared unit
Tin container	0,090	9%	0,000
Pallet	0,009	1%	0,005
TOTAL	0,099	10%	0,005

1 kg biogenic carbon in the product/packaging is equivalent to the uptake of 44/12 kg of CO₂.

No substances included in the *Candidate List of Substances of Very High Concern for authorization under REACH Regulations* are present in the products above the threshold for registration with the European Chemicals Agency (< 0,1% wt/wt).

LCA information

Declared unit: 1 kg of Sikafloor®-150 Plus.

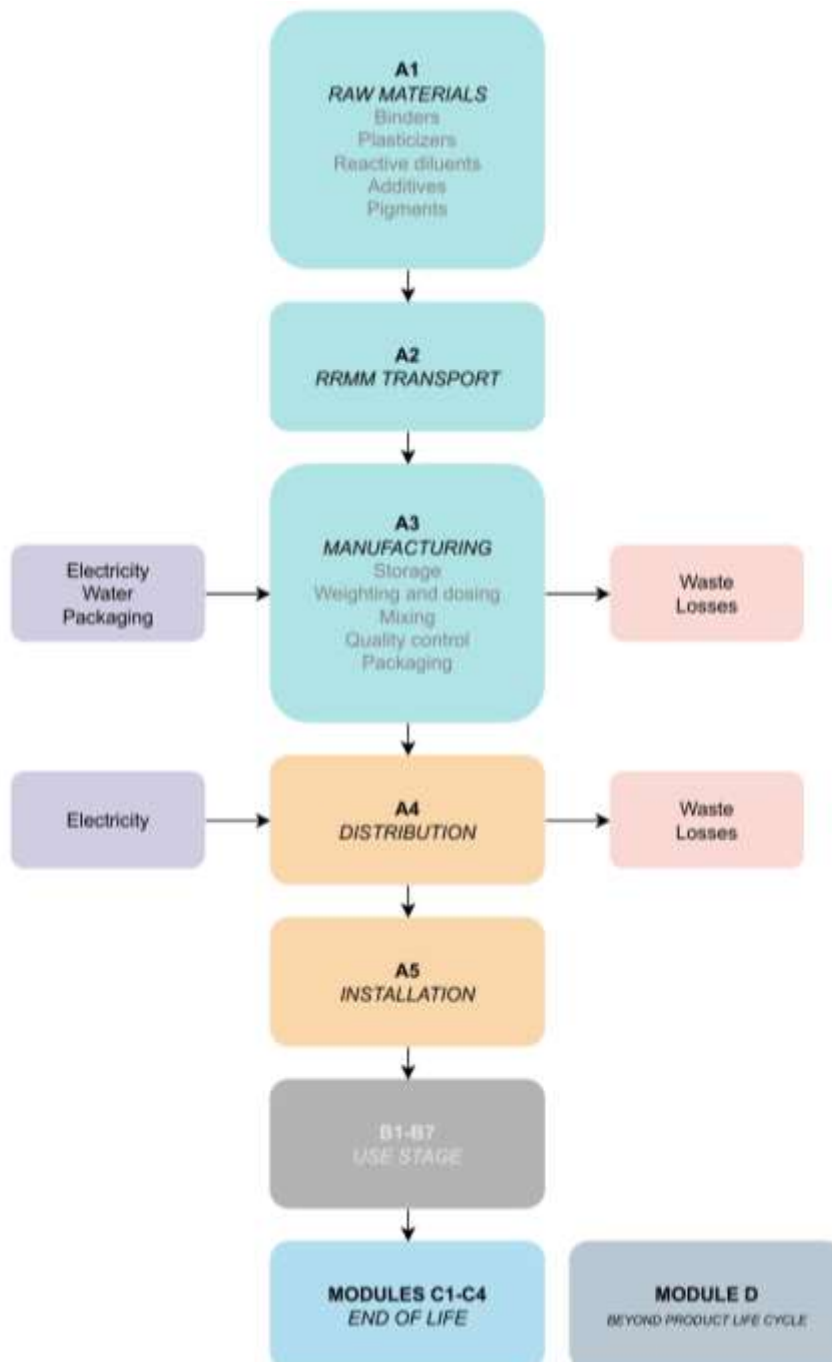
Time representativeness: 2025.

Geographical scope: A1-A2, Global; A3, Germany (Stuttgart); A4-A5 and C, Global.

Database(s) and LCA software used: Database ecoinvent 3.10 (compiled March 2024) and LCA software Simapro 9.6.0.1.

Description of system boundaries: Cradle-to-gate with options, modules C1-C4, module D and with optional modules A4 and A5, (A1–A3 + C + D and additional modules A4-A5).

Process flow diagram: The diagram for the Sikafloor® 150 Plus production process is shown below.



Production

The production process for **Sikafloor®-150 Plus** takes place in a factory located in Stuttgart, Germany. The raw materials are mixed to form the base resin, to which the rest of the components (pigments, fillers and additives) are then added. After passing the required quality controls, parts A and B of the product are packaged in metal containers and palletized. Production waste is properly sorted and sent to a local certified waste disposal company.

Electricity used at the manufacturing site is modelled using the market-based approach. The climate impact of the electricity (GWP-GHG) is 0,814 kg CO₂ eq./kWh

To avoid cut-offs, data gaps were filled using generic proxies. The percentage of raw materials modelled using generic proxies is well below 1% by mass. Secondary data was selected and evaluated based on technological, geographical and temporal accuracy. The production data used in this study correspond to a four-month period of actual manufacturing.

Distribution and Installation

The distribution scenario assumes a road transport using a 16-32 tonne EURO 6 lorry and a distance of 1000 km to the customer. The pallets are reused 10 times, therefore 1/10 of the weight is considered for the production and the end of life of the pallet.

The installation process is modelled in accordance with the manufacturer's instructions: an electric double-paddle mixer is used for mixing before application. There are no emissions during installation. Additionally, the packaging waste and losses have been considered.

Waste during A5 - Installation	Value per 1 kg of Sikafloor®-150 Plus
Pallet	0,009 kg
Container (packaging)	0,090 kg
Losses	0,010 kg

End of life

The end-of-life scenario that is considered to be representative of the declared product, according to the European Directive 2008/98/CE and the default scenarios indicated in the PCR 2019:14, is described below.

Parameters of C1-C4 Modules	Value per 1 kg of Sikafloor®-150 Plus
Collection process, specified by type, module C1	1 kg collected with mixed construction waste 1,1 kWh/tonne
Assumptions for scenario development (transport of waste to waste manager), module C2	16-32 tonne EURO5 truck 1 kg - 80 km from the construction site to the landfill or waste management site
Recovery system, specified by type, module C3	70% - 0,7 kg for recycling
Disposal, specified by type, module C4	30% - 0,3 kg for landfill

Module D

Module D includes the loads and benefits derived from the management of product and packaging waste, which are detailed in the table below.

Parameters of D module	Value per 1 kg of Sikafloor®-150 Plus
Material for recycling	0,700 kg of product waste (from end of life) 0,007 kg of product waste (from installation losses) 0,063 kg of container waste (from installation packaging waste)
Material for incineration	0,006 kg of pallet waste (from installation packaging waste)

Cut-off rules and exceptions

According to EN 15804:2012+A2:2019/AC:2021, inputs may be excluded when they represent less than 1% of the renewable and non-renewable primary energy use or 1% of the mass of a unit process, with a maximum of 5% omitted per module. Under these criteria, processes such as administrative consumables and employee travel are excluded due to their environmental relevance being below 1%. Missing data were completed using generic proxies, which account for well under 1% of raw material mass, and secondary data were selected based on technological, geographical, and temporal representativeness.

Data quality

Data quality was assessed in accordance with EN 15804:2012+A2:2019/AC:2021, EN 15941, ISO 14044 and PCR 2019:14 v2.0.1, considering representativeness, completeness, consistency and reliability. Primary data were collected between February and June 2025 at the Sika flooring and coating plant in Stuttgart (Germany), ensuring temporal and geographical representativeness. Upstream and downstream processes were modelled using global or European datasets when more specific information was not available, while technological representativeness was ensured through the use of actual production data. All relevant flows were included, and primary data underwent internal verification, complemented by secondary data sourced from the peer-reviewed ecoinvent 3.10 database (2024).

Overall data quality is rated as “Good” (3,5), supported by the combination of verified primary information and high-quality secondary datasets. This approach ensures that the model reflects real production conditions while maintaining consistency with established LCA and EPD standards.

Assumptions and allocation rules

Sikafloor®-150 Plus is manufactured at a flooring and coating factory in Stuttgart, Germany. The electricity used at the manufacturing site is modelled using the market-based approach. Energy (electricity and natural gas) and water consumption, as well as production losses and waste generated at A3 stage, have been allocated based on the plant's total production for the reference period, with values referring to 1 kg of product and packaging. All production data refers to values from 2025. As no co-products are generated during the manufacturing process of the considered products, no allocation of inputs or outputs is necessary.

Modules declared, geographical scope, share of primary data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Product stage			Distribution /installation stage		Use stage							End-of-life stage				Beyond product life cycle
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	GLO	GLO	DE	GLO	GLO	-	-	-	-	-	-	-	GLO	GLO	GLO	GLO	GLO
Share of primary data	1,70%					-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	0%					-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%					-	-	-	-	-	-	-	-	-	-	-	-

GLO: Global; DE: Germany; ND: Not declared

Process	Source type	Source	Reference year	Data category	Share of primary data, of GWP-GHG results for A1-A3
Raw materials	Database	Ecoinvent 3.10	2024	Secondary data	0,00 %
Transport of raw materials	Collected data	EPD Owner	2025	Primary data	1,70 %
Manufacturing of the product	Collected data	EPD owner	2025	Primary data	0,00 %
Total share of primary data, of GWP-GHG results for A1-A3					1,70 %

Environmental performance

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks. The results of the end-of-life stage (modules C1-C4) should be considered when using the results of the product stage (modules A1-A3).

Mandatory impact category indicators according to EN 15804 (EF 3.1)

1 kg of Sikafloor®-150 Plus									
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-total	kg CO ₂ eq.	3,89E+00	1,79E-01	2,88E-02	3,72E-04	1,24E-02	4,63E-01	1,99E-01	-5,34E-01
GWP-fossil	kg CO ₂ eq.	4,23E+00	1,79E-01	5,62E-03	3,72E-04	1,23E-02	1,46E-03	9,77E-04	-5,18E-01
GWP-biogenic	kg CO ₂ eq.	-3,44E-01	2,10E-04	2,31E-02	2,07E-07	4,15E-06	4,62E-01	1,98E-01	0,00E+00
GWP-luluc	kg CO ₂ eq.	1,94E-03	4,39E-06	5,67E-06	1,28E-08	3,61E-07	1,50E-06	3,89E-08	-2,71E-04
ODP	kg CFC 11 eq.	1,12E-06	3,65E-09	7,69E-11	5,85E-12	1,66E-10	1,20E-11	1,46E-11	-9,29E-09
AP	mol H ⁺ eq.	1,42E-02	2,09E-04	2,52E-05	3,48E-06	3,35E-05	8,56E-06	8,92E-06	-2,45E-03
EP-freshwater	kg P eq.	1,16E-04	4,62E-05	7,99E-06	1,63E-06	1,22E-05	2,51E-06	4,08E-06	-3,98E-04
EP-marine	kg N eq.	2,42E-03	5,06E-04	8,72E-05	1,79E-05	1,34E-04	2,75E-05	4,47E-05	-4,59E-03
EP-terrestrial	mol N eq.	2,75E-02	8,08E-02	8,06E-03	1,69E-04	1,09E-02	2,29E-03	5,66E-04	-7,02E+00
POCP	kg NMVOC eq.	1,56E-02	4,52E-04	2,85E-05	5,33E-06	5,00E-05	8,19E-06	1,35E-05	-2,07E-03
ADP-minerals&metals*	kg Sb eq.	1,91E-05	5,91E-09	3,39E-10	1,55E-11	7,33E-10	4,44E-11	3,90E-11	-1,17E-06
ADP-fossil*	MJ	8,30E+01	2,36E+00	8,94E-02	4,90E-03	1,65E-01	1,90E-02	1,26E-02	-8,69E+00
WDP*	m ³	9,40E-01	1,00E-03	9,07E-05	3,86E-06	1,52E-04	1,72E-04	1,12E-05	-2,46E-01

Acronyms: GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

Biogenic carbon leaving the product system in module A5 or recovered energy leaving the product system in modules A5 or C have been balanced out already in modules A1-A3.

Additional mandatory and voluntary impact category indicators

1 kg of Sikafloor®-150 Plus									
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP- GHG	kg CO ₂ eq.	4,20E+00	1,78E-01	5,75E-03	3,70E-04	1,23E-02	1,45E-03	9,72E-04	-5,14E-01

1 kg of Sikafloor®-150 Plus									
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
Human toxicity-cancer	CTUh	4,43E-08	1,25E-11	1,21E-12	2,59E-14	1,04E-12	2,53E-13	1,89E-13	-1,21E-08
Human toxicity-non cancer	CTUh	3,16E-08	1,19E-09	4,34E-11	3,69E-13	8,14E-11	5,55E-12	1,25E-12	-9,48E-09
Ecotoxicity	CTUe	1,93E-03	1,97E-05	3,43E-06	5,54E-07	4,44E-06	1,02E-06	1,39E-06	-1,72E-04
Land Use	Pt	5,43E+00	5,29E-03	8,33E-03	1,04E-05	6,74E-04	1,39E-03	1,24E-02	-1,51E+00
Particulate Matter	disease inc.	1,49E-07	1,06E-08	4,34E-10	9,98E-11	8,23E-10	1,41E-10	2,52E-10	-3,01E-08
Ionising radiation	kBq U-235 eq	8,11E-02	3,22E-04	3,30E-04	4,38E-07	1,14E-05	5,89E-05	1,30E-06	-7,05E-03

Resource use indicators

1 kg of Sikafloor®-150 Plus									
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	3,08E+00	8,20E-03	1,00E-02	1,08E-05	2,65E-04	1,94E-03	5,08E-05	-2,69E-01
PERM	MJ	1,58E+00	0,00E+00	-1,58E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	4,66E+00	8,20E-03	-1,57E+00	1,08E-05	2,65E-04	1,94E-03	5,08E-05	-2,69E-01
PENRE	MJ	8,30E+01	2,36E+00	8,94E-02	4,90E-03	1,65E-01	1,90E-02	1,26E-02	-8,69E+00
PENRM	MJ	2,89E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-2,02E+01	-8,67E+00	0,00E+00
PENRT	MJ	1,12E+02	2,36E+00	8,94E-02	4,90E-03	1,65E-01	-2,02E+01	-8,65E+00	-8,69E+00
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m ³	2,81E-02	6,06E-05	2,35E-05	1,54E-07	5,54E-06	6,87E-06	4,29E-07	-5,79E-03

Acronyms: PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Waste indicators

1 kg of Sikafloor®-150 Plus									
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
Hazardous waste disposed	kg	1,05E-03	1,56E-05	3,91E-07	3,36E-08	1,13E-06	5,39E-08	8,39E-08	-8,82E-05
Non-hazardous waste disposed	kg	5,24E-02	7,20E-05	3,27E-02	1,43E-07	7,06E-06	6,47E-06	3,00E-01	-1,90E-02
Radioactive waste disposed	kg	6,41E-05	2,22E-07	2,62E-07	2,50E-10	5,93E-09	3,77E-08	7,50E-10	-4,55E-06

Output flow indicators

1 kg of Sikafloor®-150 Plus									
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	0,00E+00	0,00E+00	7,00E-02	0,00E+00	0,00E+00	7,00E-01	0,00E+00	0,00E+00
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, electricity	MJ	0,00E+00	0,00E+00	1,70E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, thermal	MJ	0,00E+00	0,00E+00	6,15E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

Results for additional scenarios for End-of-life modules

Mandatory impact category indicators according to EN 15804+A2 (EF 3.1)

1 kg of Sikafloor®-150 Plus							
Indicator	Unit	100% Recycling			100% Landfill		
		C3	C4	D	C3	C4	D
GWP-total	kg CO ₂ eq.	3,71E-01	0,00E+00	-7,40E-01	0,00E+00	3,72E-01	0,00E+00
GWP-fossil	kg CO ₂ eq.	2,08E-03	0,00E+00	-7,17E-01	0,00E+00	3,26E-03	0,00E+00
GWP-biogenic	kg CO ₂ eq.	3,69E-01	0,00E+00	0,00E+00	0,00E+00	3,69E-01	0,00E+00
GWP-luluc	kg CO ₂ eq.	2,14E-06	0,00E+00	-3,89E-04	0,00E+00	1,30E-07	0,00E+00
ODP	kg CFC 11 eq.	1,71E-11	0,00E+00	-1,32E-08	0,00E+00	4,88E-11	0,00E+00
AP	mol H ⁺ eq.	1,22E-05	0,00E+00	-3,44E-03	0,00E+00	2,97E-05	0,00E+00
EP-freshwater	kg P eq.	3,58E-06	0,00E+00	-5,61E-04	0,00E+00	1,36E-05	0,00E+00
EP-marine	kg N eq.	3,93E-05	0,00E+00	-6,37E-03	0,00E+00	1,49E-04	0,00E+00
EP-terrestrial	mol N eq.	3,27E-03	0,00E+00	-8,70E+00	0,00E+00	1,89E-03	0,00E+00
POCP	kg NMVOC eq.	1,17E-05	0,00E+00	-2,89E-03	0,00E+00	4,49E-05	0,00E+00
ADP-minerals&metals*	kg Sb eq.	6,34E-11	0,00E+00	-1,70E-06	0,00E+00	1,30E-10	0,00E+00
ADP-fossil*	MJ	2,71E-02	0,00E+00	-1,22E+01	0,00E+00	4,20E-02	0,00E+00
WDP*	m ³	2,45E-04	0,00E+00	-3,54E-01	0,00E+00	3,72E-05	0,00E+00

Acronyms: GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

Abbreviations

Abbreviation	Definition
EN	European Norm (Standard)
EF	Environmental Footprint
GPI	General Programme Instructions
ISO	International Organization for Standardization
CEN	European Committee for Standardization
CPC	Central Product Classification
SVHC	Substances of Very High Concern
ND	Not Declared
GLO	Global
EU	Europe
DE	Germany
LCA	Life Cycle Assessment
PCR	Product Category Rules
EPD	Environmental Product Declaration
UN CPC	United Nations Central Product Classification
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
SDS	Safety Data Sheet
kWh	Kilowatt-hour
EURO 6	European Emission Standard Euro 6
EURO 5	European Emission Standard Euro 5

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Version history

Original version of the EPD (2026-03-05).

